

# Pecora XL-WraPrime Membrane Primer



## SPECIFICATION DATA SHEET

Primer for XL-Wrap TWF Thru-Wall Flashing Membrane

### BASIC USES

- Applied as a primer to enhance adhesion of Pecora XL-Wrap TWF membrane at low ambient application temperatures.

### MANUFACTURER

#### Pecora Corporation

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### PRODUCT DESCRIPTION

Pecora XL-WraPrime membrane primer is a high tack SBS rubber-based primer specifically formulated to enhance the adhesion of the XL-Wrap TWF membrane at low ambient temperatures when applied substrates such as exterior grade gypsum sheathing, OSB, plywood, masonry, precast concrete, and other common building materials.

#### Product Advantages:

- Low temperature applications – 40°F (5°C) and below
- Fast Drying
- Moisture tolerant – Can be applied to damp sheathing surfaces.
- Wide Service Temperature Range(-45°F to 300°F)

#### Limitations

- Do not use on below grade applications or for immersion service.
- Do not apply if rain is eminent
- Dilution or thinning with solvents or paint thinner is not recommended.

### PACKAGING

- 1 gallon

### COLOR

- Golden Yellow

### TECHNICAL DATA

Refer to the Typical Physical Properties table for specific product characteristics.

### INSTALLATION

#### Surface Preparation

- Substrates to receive primer should be clean, dry and free of contaminants.

#### Application

Apply XL-WraPrime Membrane Primer in a single coat via a brush or roller. Maintain the recommended coverage rate of 150 sq ft / gallon. Avoid runs and puddling from excessive primer application as this may cause blistering. Brush or roll out puddles immediately. It is recommended that the applicator prime only areas that will be covered within the same day. Otherwise, a light recoat of primer will be required on any areas left exposed for greater than 24hrs. Primer will be tack-free in 20 to 45 minutes at 75°F (24°C). Do not allow primer to dwell in pail uncovered to reduce solvent evaporation. XL-WraPrime is required for use for all OSB sheathing substrates regardless of application temperature.

### Cleaning

Pecora recommends mineral spirits, xylene, toluene, or acetone for cleaning of tools and brushes. (Caution: Cleaning solvents may be flammable and toxic. Observe cleaning manufacturers' precautions.)

### PRECAUTIONS

**Use with adequate ventilation and avoid breathing of the vapors. In closed areas, wear approved breathing apparatus, protective clothing and eye protection. Use gloves to avoid contact with skin. Avoid ingestion.**

### AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at [www.pecora.com](http://www.pecora.com).

### WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The

TABLE 1: TYPICAL PHYSICAL PROPERTIES

Test Property	Value	Test Procedure
Solids Content (%), by wt.	37	Pecora Corporation
VOC g/L	341	ASTM D3960
Tack Free Time @ 75°F (24°C), minutes	20 to 45	Pecora Corporation
Coverage Rate (sq ft/gal)	150	Pecora Corporation
Application Temperature	10°F (-12°C) to 120°F (49°C)	Pecora Corporation
Service Temperature	-45F to 300F	Pecora Corporation
Pull Off Adhesion Strength, psi		ASTM D4541
Masonry	30	
Exterior Grade Sheathing	30	
Plywood	58	
OSB	34	

<sup>1</sup>XL-WraPrime membrane primer required on all OSB substrates.

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determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty, including but not limited to incidental or consequential damages.

### TECHNICAL SERVICES

Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct jobsite inspections. For further assistance call the Technical Service Department at 800-523-6688.

### FILING SYSTEMS

CSI MasterFormat Designations:  
04 05 23 Masonry Accessories  
07 65 00 Flexible Flashing  
07 65 13 Laminated Sheet  
Flashing  
07 65 26 Self-Adhering Sheet  
Flashing