

BASIC USES

- All interior joints and perimeters of fixtures, penetrations, vents, doors, windows and all other similar openings where a flexible security sealant is required.
- Interior window glazing.
- Heavy pedestrian traffic expansion and control joints for security and nonsecurity areas.

MANUFACTURER

Pecora Corporation

165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

PRODUCT DESCRIPTION

DynaFlex is a unique two-part, non-sag, tamper resistant elastomeric polyurethane joint sealant.

DynaFlex is designed to achieve high tensile and tear strength, abrasion resistance and an ultimate Shore A hardness of 55, yet withstand 25% total joint movement. As a result, this rugged, but flexible sealant is ideally suited for use in institutional and correctional facility installations but performs equally as well in other public buildings and facilities where ordinary sealants are easily damaged or torn out by idle tampering and acts of vandalism.

Note: In high security areas where a harder material is required and flexibility is less important, Pecora Dynapoxy EP-1200 with a Shore D hardness of 70 is recommended.

Limitations: DynaFlex is not to be used:

- In active joints experiencing movement greater than $\pm 12-1/2\%$ in compression or extension.
- Light colors may yellow in interior applications subject to fluorescent lighting or high levels of VOC's.
- In areas where it may come into contact with food products.
- Light colors can yellow if exposed to direct gas fired heating

elements during the initial cure period.

- In areas where it may be subjected to harsh chemicals such as acids, strong alkalis, ketones, etc.

Fire Rated Systems: Two-hour fire and temperature rated wall, Design (WW-S-0021) and floor, Design (FF-S-0017) joint systems up to 2" (50 mm) wide can be designed with Ultra

Block™ fire blocking material. These designs have been full-scale tested and classified by Underwriters Laboratories, Inc. and appear in UL's Online Certifications Directory or Fire Resistance Directory, Volume 2.

Ref: Standard Fire Tests of Building Construction & Materials, ANSI/UL 263, ASTM E119, NFPA 251. Ultra Block™ is a product of Backer Rod Mfg. Co., Denver, Colorado.

TECHNICAL DATA

Applicable Standards: Meets Federal Specification TT-S-00227E, Type II, Class B and ASTM C-920, Type M, Grade NS, Class 12.5. Use T1, M, O. Also exceeds the test requirements of ASTM C1247 for sealants exposed to continuous immersion in liquids. Acceptance by U.S. Department of Agriculture for use in meat and poultry processing plants.

Joint Design: The width of active joints should be a minimum of 8 times the anticipated movement. The width or depth of the joint should not be less than 1/4" (6 mm). In joints up to 1/2" (12 mm), but not exceeding

PACKAGING

- 1.5 gallon unit (5.7 L) including Base and Activator.

COLOR

- Pecora's Color-Pack system has premeasured tint paste for 51 standard colors. It is not necessary to add a Color Pack if DynaFlex is to be painted after cure; however, this will tend to increase the hardness of the sealant.
- Custom colors are available upon request, minimum 5 color packs.

1-1/4" (31 mm), the depth should be maintained at 1/2" (50 mm). For joints wider than 1-1/4" (31 mm), please consult our Technical Service department.

INSTALLATION

Surface Preparation: Proper joint preparation is extremely critical. All surfaces must be clean, dry, and free of all foreign matter or contamination such as oil, grease, wax, bitumen, curing compounds, form-release agents or other coatings.

Old caulking materials should be removed from masonry joints by grinding or sawing to sound virgin substrates to insure optimum performance of the new sealant. Metal surfaces must be free of rust, corrosion and protective coatings.

TABLE 1: TYPICAL PHYSICAL PROPERTIES

TEST PROPERTY	VALUE	TEST PROCEDURE
Adhesion to Concrete (pli)	25	ASTM C794
Elongation (%)	175-200	ASTM D412
Full Adhesion (days)	7	Pecora Corporation
Full Cure (days)	7	Pecora Corporation
Hardness, Shore A (2 days) (Ultimate*)	40-45 55 \pm 5	ASTM C661
Tack-Free Time (hrs)	10	ASTM C679
Tear Strength (ppi)	60	ASTM D624
Tensile Strength (psi)	300-350	ASTM D412
VOC Content Mixed Product (g/L):	12	ASTM D3960
VOC Emissions (TVOC)	Pass (All Exposure Scenarios)	CDPH v1.2-2017

*Hardness may fluctuate from this value due to variations in field mixing, application of sealant, temperature and humidity

Priming: Security caulking demands exceptional adhesion, particularly in isolated containment areas like inmate living cells, etc. Since Dynaflex's higher hardness puts extra stress on the bond line, P-75 or P-200 epoxy primer should always be used on porous substrates to obtain superior adhesion. Steel, aluminum, and glass should be primed with P-100. When applying Dynaflex overblock that has been sealed with a block-filler, priming may also be necessary. A field test should always be conducted to confirm satisfactory adhesion. Contact Technical Services (800-523-6688) for other recommendations for priming or other surface treatment.

Joint Backing: Backer rod cushions the sealant, controls the depth and allows it to be applied under pressure. For the firmer support recommended for security sealing, use a closed-cell polyethylene backer rod that will compress 25% when inserted into the joint. In joints too shallow for backer rod, use a polyethylene bond-breaker tape to prevent three-sided adhesion.

Application: The Base and Activator (nested in the Base container) are formulated and pre-measured to function as a unit. The two components should be blended thoroughly along with the desired Color Pack in accordance with mixing instructions appearing on the container label. Apply sealant to joints using standard caulking equipment.

Tooling: Tool immediately to assure full adhesion. Tooling without a slicking agent is preferred but if conditions require one, mineral spirits is recommended. Cleaning: Mechanically remove excess sealant. Wipe up residues with a small amount of mineral spirits on a rag following appropriate safety precautions on the supplier's SDS or allow residues to cure and remove mechanically to decontaminate the area thoroughly.

Application Life: Approximately two (2) hours at 77°F (25°C), 50% relative humidity. Higher temperatures and humidity shorten this application life.

For maximum pot-life, store material in a cool, dry place prior to mixing. If warming is necessary, do not heat above 120°F (49°C).

Painting: Dynaflex is offered in a wide range of colors to eliminate the need for painting. However, it can be painted if so specified. A high-quality latex is the best choice, but good oil-based paints are acceptable. Care should be taken when using the hard drying epoxy paints. These paints do not have the flexibility of the sealant and may crack in active joints when the sealant expands and contracts to a degree greater than the movement capability of the paint. Also, epoxy paints should be completely dry or cured before Dynaflex is applied against them or an area of incompatibility will result.

Storage Life: Dynaflex has a shelf life of approximately one (1) year from the date of manufacture when stored in sealed containers at temperatures lower than 80°F (26°C). Dynaflex performs equally well during any part of this shelf life.

Precautions: Contains diisocyanates. Contact with uncured sealant or with dust formed from cured sealant may cause eye, skin, or respiratory tract irritation or allergic reaction. Repeated contact with uncured product may, without symptoms, increase susceptibility of these effects. Do not breathe vapor or dust. Use only with adequate ventilation or wear an appropriate NIOSH-approved respirator. Do not get in eyes or on skin or clothing. Wear chemical resistant gloves and eye protection. Wash thoroughly after handling. Refer to Material Safety Data Sheet (MSDS) for more information.

**FOR PROFESSIONAL USE ONLY.
KEEP OUT OF THE REACH
OF CHILDREN.**

AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at www.pecora.com.

WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty, including but not limited to incidental or consequential damages.

MAINTENANCE

If the sealant is damaged and the bond is intact, cut out the damaged area and prime with P-75 or P-150 primer and recaulk. If the bond has been affected, remove the sealant, clean and prepare the joint in accordance with instructions under "Installation".

TECHNICAL SERVICES

Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct jobsite inspections. For further assistance call our Technical Service Department at 800-523-6688.

FILING SYSTEMS

CSI MasterFormat Designation
- 07 92 00 - Joint Sealants
- 07 92 16 - Rigid Joint Sealants
- 32 13 73 - Concrete Paving Joint Sealants